

WERKZEUGE FÜR DIE KONVENTIONELLE FERTIGUNG

Radius in mm	Radius in mm	Radius in mm	Radius in mm	Radius in mm	Radius in mm	Radius in mm
1,180	5,580	8,500	11,174	14,300	17,960	21,540
1,410	5,650	8,560	11,380	14,430	18,000	21,570
1,600	5,710	8,580	11,500	14,500	18,100	21,660
1,700	5,750	8,650	11,560	14,620	18,200	21,710
2,090	5,820	8,750	11,660	14,643	18,260	21,800
2,290	5,900	8,750	11,680	14,770	18,320	21,930
2,320	6,000	8,850	11,700	14,950	18,400	22,000
2,450	6,008	8,870	11,715	15,000	18,420	22,116
2,480	6,100	8,930	11,800	15,100	18,560	22,200
2,650	6,130	9,000	11,830	15,280	18,680	22,220
2,750	6,180	9,100	11,880	15,390	18,790	22,220
2,840	6,200	9,120	12,000	15,500	19,000	22,410
2,950	6,240	9,170	12,110	15,660	19,020	22,420
3,100	6,330	9,290	12,160	15,670	19,061	22,480
3,150	6,350	9,340	12,350	15,750	19,140	22,590
3,200	6,400	9,420	12,480	15,800	19,200	22,800
3,240	6,500	9,470	12,570	15,880	19,260	22,880
3,350	6,650	9,500	12,600	16,000	19,380	22,905
3,360	6,800	9,530	12,650	16,130	19,500	23,000
3,400	6,900	9,570	12,700	16,200	19,600	23,067
3,600	7,000	9,650	12,710	16,240	19,623	23,140
3,730	7,100	9,710	12,800	16,400	19,800	23,390
3,770	7,150	9,750	12,880	16,530	19,910	23,440
3,800	7,200	9,870	12,900	16,660	20,000	23,610
3,850	7,240	10,000	13,000	16,680	20,110	23,750
3,930	7,340	10,100	13,130	16,750	20,250	23,800
4,000	7,350	10,150	13,180	16,800	20,297	23,830
4,078	7,420	10,180	13,200	17,000	20,340	23,850
4,250	7,480	10,200	13,320	17,030	20,500	24,000
4,275	7,590	10,260	13,390	17,076	20,550	24,130
4,300	7,730	10,350	13,430	17,128	20,600	24,250
4,340	7,800	10,450	13,500	17,200	20,670	24,480
4,500	7,880	10,500	13,580	17,350	20,900	24,590
4,580	8,100	10,570	13,640	17,450	21,000	24,750
4,700	8,170	10,660	13,680	17,500	21,030	24,840
4,800	8,200	10,710	13,721	17,540	21,060	25,000
5,150	8,220	10,800	13,760	17,560	21,220	25,120
5,250	8,260	10,890	13,824	17,590	21,290	25,370
5,300	8,300	10,920	14,000	17,740	21,300	25,483
5,400	8,340	11,000	14,100	17,790	21,375	25,539
5,500	8,410	11,100	14,200	17,860	21,450	25,590
5,550	8,450	11,103	14,255	17,900	21,500	25,620

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Radius in mm	Radius in mm	Radius in mm	Radius in mm	Radius in mm	Radius in mm	Radius in mm
25,700	29,610	35,600	40,510	49,940	60,000	72,000
25,790	29,710	35,690	40,740	50,000	60,450	72,600
25,960	30,000	35,750	40,800	50,430	60,600	72,680
26,000	30,070	35,820	40,990	50,500	60,840	72,880
26,039	30,360	35,940	41,246	50,590	61,189	73,310
26,100	30,500	36,000	41,300	51,220	61,270	73,940
26,110	30,530	36,300	41,460	51,510	61,700	74,452
26,390	30,600	36,440	41,530	51,900	61,748	74,500
26,420	31,000	36,500	41,600	52,100	61,800	74,600
26,500	31,120	36,720	41,870	52,370	62,080	74,660
26,530	31,476	37,000	42,050	52,650	62,194	75,000
26,581	31,560	37,150	42,460	52,750	62,440	75,110
26,610	31,620	37,300	42,500	52,800	62,550	75,660
26,700	31,730	37,410	42,640	53,800	62,850	75,900
26,740	32,000	37,500	42,900	54,050	63,000	76,008
26,780	32,313	37,560	43,140	54,331	63,220	76,100
26,820	32,324	37,640	43,450	54,500	63,320	76,500
27,000	32,500	37,820	43,500	54,639	63,372	76,790
27,110	32,700	37,850	43,580	55,100	63,810	76,927
27,200	33,000	38,000	43,920	55,200	64,080	77,280
27,250	33,070	38,037	44,170	55,300	64,290	77,730
27,364	33,105	38,130	44,200	55,430	64,610	78,450
27,384	33,280	38,316	44,350	55,800	64,790	78,930
27,420	33,350	38,500	44,700	55,910	64,900	79,000
27,460	33,350	38,530	45,000	56,000	65,050	79,250
27,520	33,500	38,810	45,316	56,180	65,860	79,430
27,650	33,840	38,850	45,870	56,200	66,540	79,675
27,720	33,851	38,900	46,000	56,320	66,750	80,000
27,820	34,000	38,930	46,200	56,800	66,820	81,400
28,000	34,060	38,940	46,400	56,940	67,110	81,974
28,140	34,100	39,008	46,630	57,046	67,200	82,080
28,300	34,288	39,130	47,000	57,080	67,350	82,250
28,350	34,340	39,300	47,160	57,689	67,900	82,900
28,400	34,420	39,330	47,500	57,750	68,770	84,740
28,780	34,500	39,400	47,650	57,800	69,300	85,000
28,800	34,725	39,570	47,765	58,000	69,780	85,140
28,850	34,800	39,780	48,240	58,150	69,900	85,340
28,940	34,980	39,940	48,567	58,660	69,960	86,110
29,010	35,000	40,000	48,697	58,940	70,500	87,190
29,120	35,150	40,150	49,000	59,260	71,200	88,110
29,300	35,395	40,230	49,150	59,550	71,880	88,180
29,500	35,500	40,350	49,540	59,860	71,990	88,610

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Radius in mm	Radius in mm	Radius in mm	Radius in mm	Radius in mm	Radius in mm
88,921	115,410	155,590	247,920	494,245	1530,000
89,000	116,350	156,100	250,000	500,000	1570,000
89,300	117,650	156,220	255,370	501,570	1600,000
89,710	118,950	156,280	258,520	534,290	1700,000
90,417	119,020	158,490	260,220	537,650	2000,000
90,810	120,000	162,180	262,000	554,000	2050,000
91,780	120,900	162,500	264,500	556,790	2400,000
91,810	122,000	164,750	266,590	558,310	2640,000
92,900	122,300	165,000	267,682	563,300	3000,000
94,180	122,900	165,700	270,000	564,000	3550,000
94,200	123,870	165,960	275,000	600,000	4000,000
94,600	126,000	166,900	280,466	610,000	4520,000
95,180	126,200	169,670	283,500	613,200	4530,000
96,000	127,430	171,200	287,300	615,000	6215,000
96,670	129,580	174,600	295,120	625,000	7555,000
96,960	130,410	175,650	297,400	629,000	11950,000
97,900	130,564	176,500	299,140	632,170	13000,000
98,300	131,830	177,800	299,780	640,100	26000,000
98,360	132,200	178,500	300,000	673,700	
99,700	135,700	180,800	304,350	675,150	
100,000	137,340	182,200	305,000	750,000	
101,400	138,800	183,150	306,720	785,000	
102,000	139,850	185,000	315,230	789,000	
102,800	140,000	188,200	322,000	801,620	
102,850	141,100	192,000	333,300	805,840	
102,920	141,680	200,000	343,110	810,000	
104,500	142,400	201,000	350,000	856,370	
105,000	142,700	208,330	370,000	856,670	
106,400	142,750	216,300	373,140	871,800	
107,670	143,200	220,090	378,830	913,856	
108,320	144,000	220,850	385,000	926,810	
108,530	145,000	224,560	394,970	936,000	
110,600	146,410	225,000	400,790	1000,000	
111,060	148,000	229,090	405,000	1040,000	
111,330	149,050	230,000	410,850	1120,000	
112,000	150,250	230,980	411,100	1300,000	
112,670	151,000	232,610	436,678	1440,000	
112,870	152,370	233,000	439,760	1456,300	
113,000	152,840	237,000	449,800	1470,000	
113,140	153,050	241,100	454,790	1480,000	
113,640	154,000	244,060	470,000	1500,000	
115,000	155,200	247,520	489,890	1520,000	

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